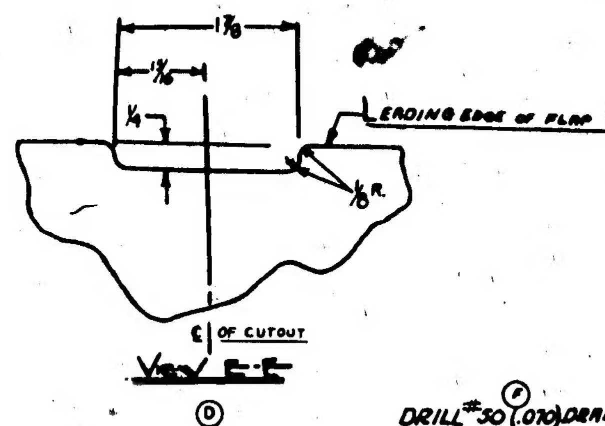
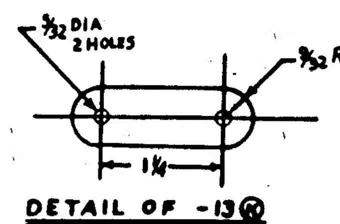
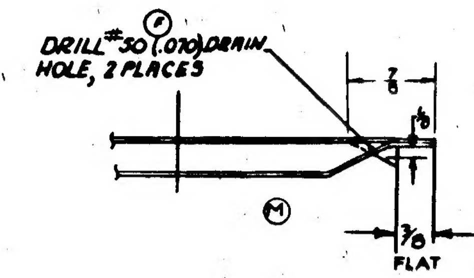
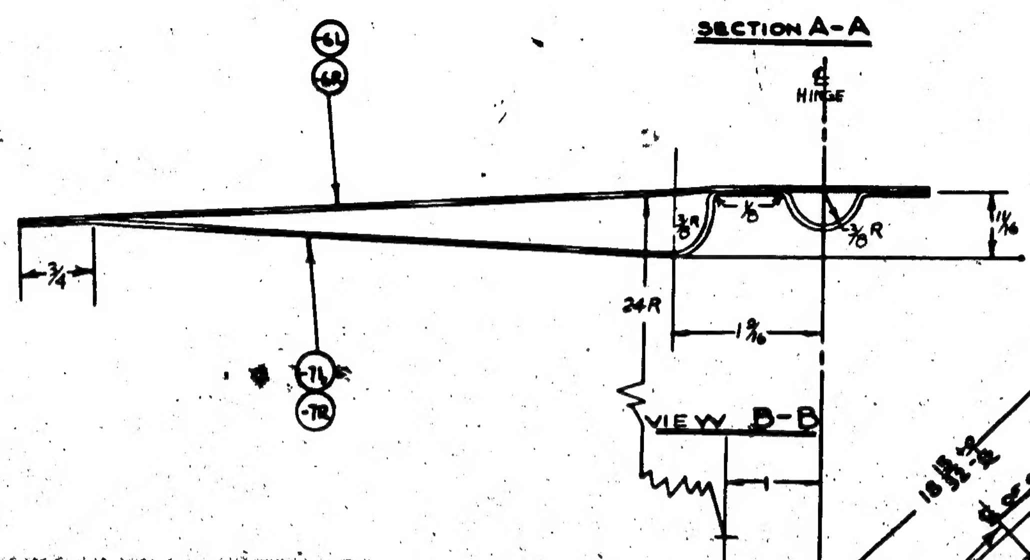
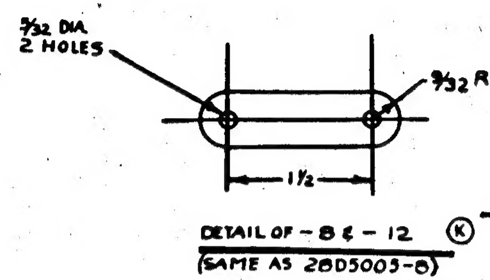
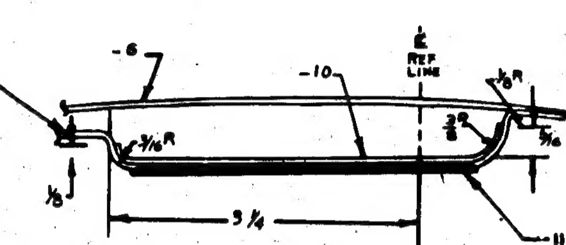












NOTE:
JIG LOCATE HINGE CASTINGS SO HINGE CENTERS ALIGN. HINGE CENTERS MUST BE IN LINE AFTER RIVETING.

Q4305-D5 RIVETS

NOTE:
TO PREVENT BREAKAGE OF CASTINGS THE FORMED HEAD OF RIVETS CAN BE 3/16 MIN. DIA.

28D201 BEARING ASSEM

SPOTWELD @ 1" SPACING (APPROX) (TYP) Q430305 AT ENDS & WHERE NECESSARY

AN425-3 RIVETS SPACE APPROX AS SHOWN

Q2156-10-50

Q2156-10-35

27 3/4 R INSIDE AT BOTH TE & LE

24 R INSIDE AT LE

REF. LINE WHERE TE BAR MEET

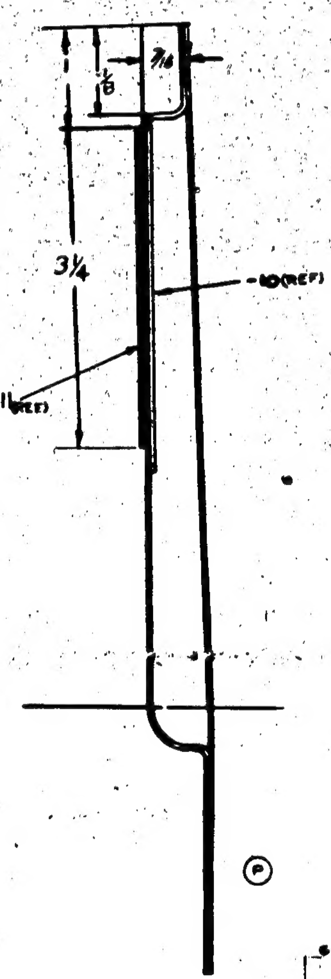
REF. LINE WHERE LE BAR MEET

REF. LINE VERT. ℄ NAC.

HOR ℄ NAC.

SPOTWELD TO -7

NOTE
-6 & -7 TO BE SPOTWELDED TOGETHER
FINISH Z-P AFTER SPOTWELDING
H.T. ALL "COND A" MATERIAL PER SPEC. SR-53



SECTION C-C

NAME: FLAP ASSEM. UPPER COWL

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO CALIF.

SCALE: 12" = 1'-0"

J 28D5004

R

H 217